

STEAM TRAPS

FT Series

Float & Thermostatic Steam Trap

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Revised 7/2002

Model	FT
Sizes	3/4", 1", 1-1/4", 1-1/2", 2"
Connections	NPT
Body Material	Cast Iron
PMO Max. Operating Pressure	75 PSIG
TMO Max. Operating Temperature	Saturated Steam Temperature
PMA Max. Allowable Pressure	75 PSIG up to 450°F
TMA Max. Allowable Temperature	450°F @ 75 PSIG



TYPICAL APPLICATIONS

DRIP, PROCESS: The FT Series float and thermostatic steam traps are used for HVAC and light industrial process applications, and can be applied to unit heaters, water heaters, pressing machines, heat exchangers, and coils. These traps have excellent air removal capability making them an excellent choice for HVAC and process applications requiring quick start-up.

HOW IT WORKS

Float and thermostatic steam traps have a float and thermostatic element that work together to remove both condensate and air from the steam system. The float, which is attached to a valve, opens when condensate enters the trap. Air is discharged through the thermostatic air vent to the outlet side of the trap. The thermostatic air vent closes when steam enters the trap.

FEATURES

- H-pattern design allows piping from either side of the steam trap (there are two inlet ports at top and two outlet ports at bottom)
- Float & Thermostatic traps have excellent air handling capability allowing air to be discharged rapidly and steam to enter the system quickly during start up
- Welded stainless steel thermostatic air vent resists shock from water hammer
- In-line repairable (all internals are attached to cover)

SAMPLE SPECIFICATION

The trap shall be of float and thermostatic design with cast iron body. Thermostatic element to be welded stainless steel. Float and seating material to be stainless steel. Trap must be in-line repairable.

INSTALLATION

Isolation valves should be installed with trap. The trap must be level and upright for the float mechanism to operate.

MAINTENANCE

All internal components can be replaced with the trap body in-line. Repair kit includes thermostatic element, valve seat and disc, float and sealing gasket. For full maintenance details see Installation and Maintenance Manual.

MATERIALS

Body & Cover	Cast Iron, ASTM A-126 Class B
Nuts & Bolts	High-Tensile Steel
Gasket	Garlock 3400
Float	Stainless Steel
Valve & Seat	Stainless Steel
Thermostatic Assembly	Stainless Steel Bellows & Valve

HOW TO ORDER

Specify model, pipe size and maximum working pressure. Choose a pressure that is greater than the maximum the trap will see in service. See capacity chart.

