

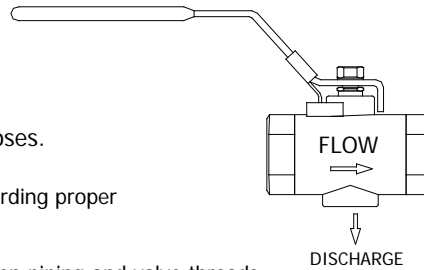
WSTTV Series Steam Trap Test Valve Installation and Maintenance

Steam Trap Test Valves NOT for 'Throttling' or 'Isolation' purposes.

Installation

- A. Read, then remove tag from handle with information regarding proper piping of the TEST PORT.
- B. Apply thread sealant/lubricant for bubble-tight seal between piping and valve threads.
- C. Install WSTTV downstream of steam trap with the 'TRAP SIDE' designation closest to the steam trap.
- D. Hand-engage piping to each side of valve, and hand-tighten.
- E. Tighten piping into valve thread using reasonable torque to seal-DO NOT OVER-TORQUE.
- F. **IMPORTANT NOTE:** NPT TEST PORT should be piped to ensure that discharge is adequately directed away from personnel as, when utilized, contents of discharge may contain EXTREMELY HOT CONDENSATE and/or LIVE STEAM !!!

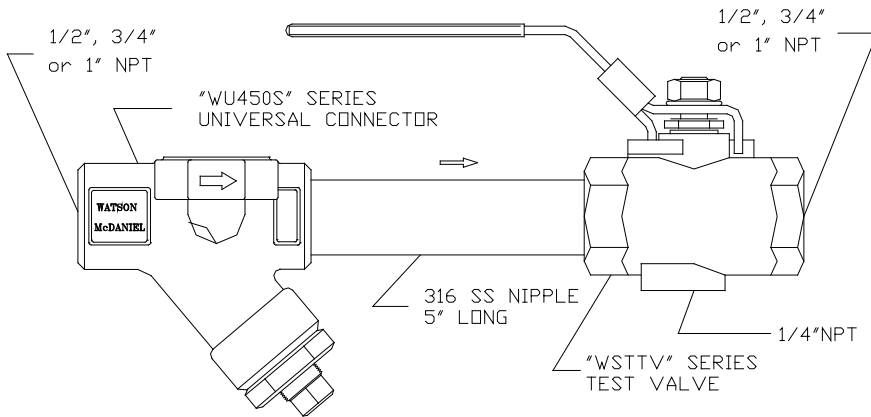
For more detailed installation instruction, see full service manual online at watsonmcdaniel.com or call the factory at 610-495-5131.



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